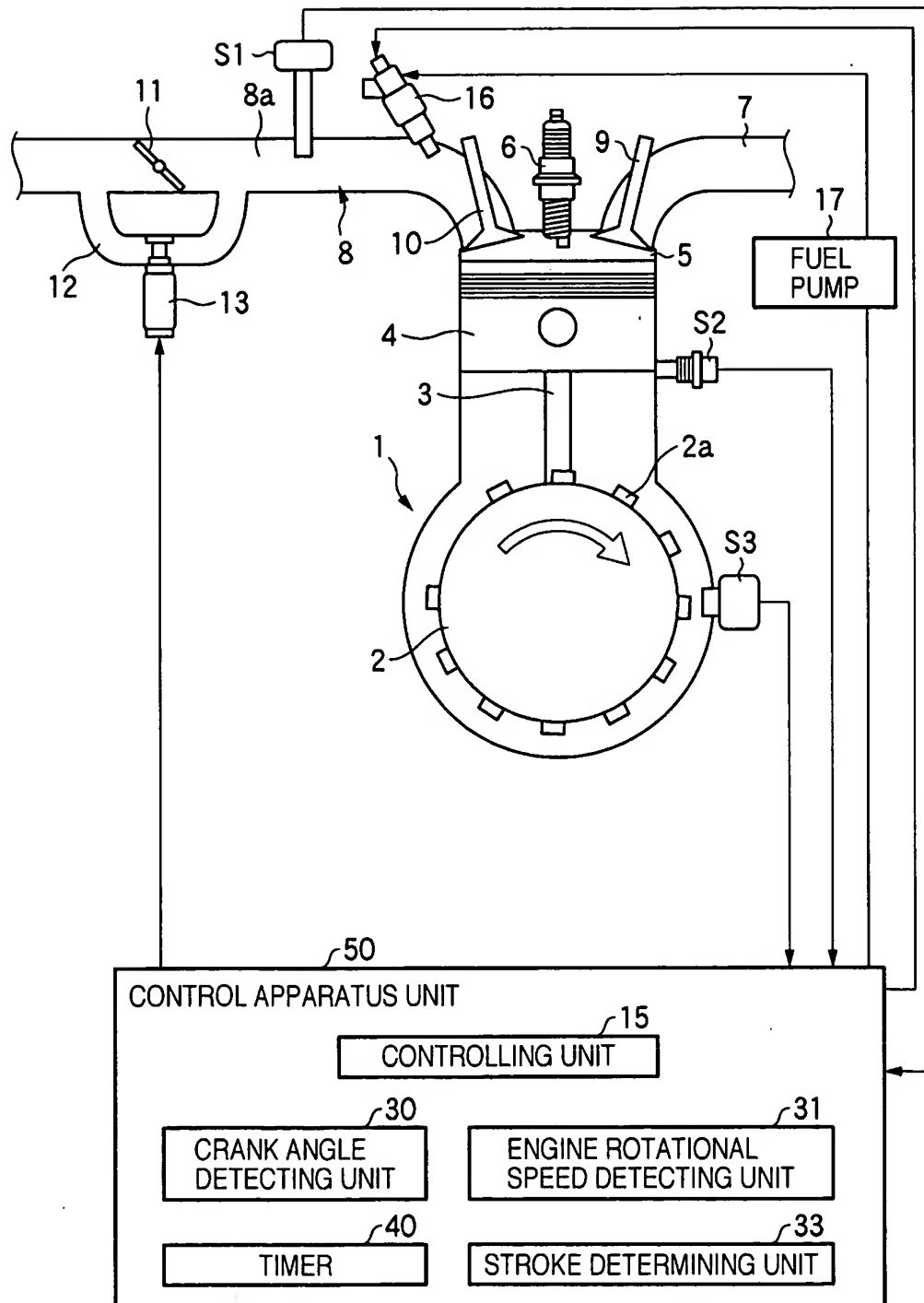
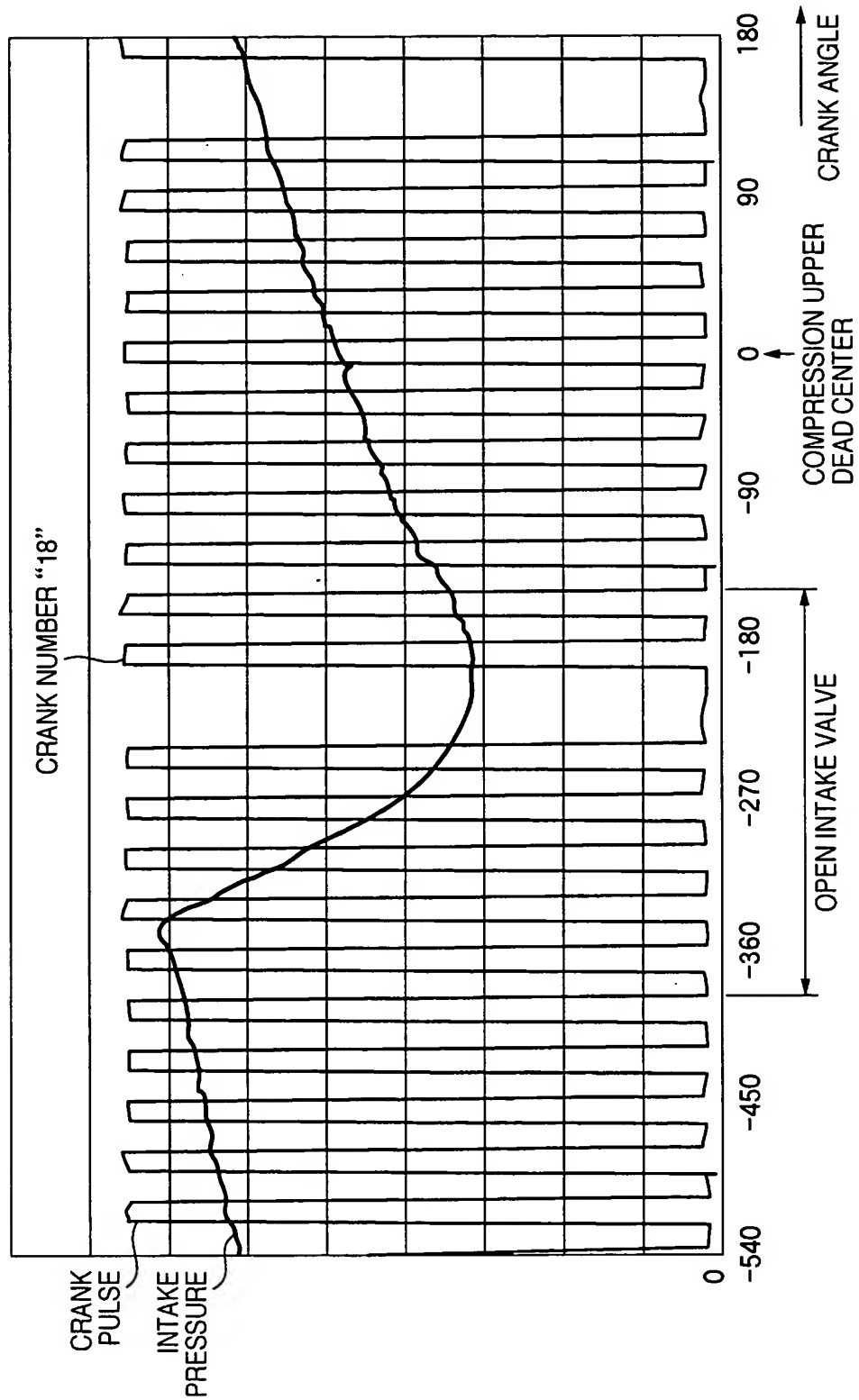


FIG. 1



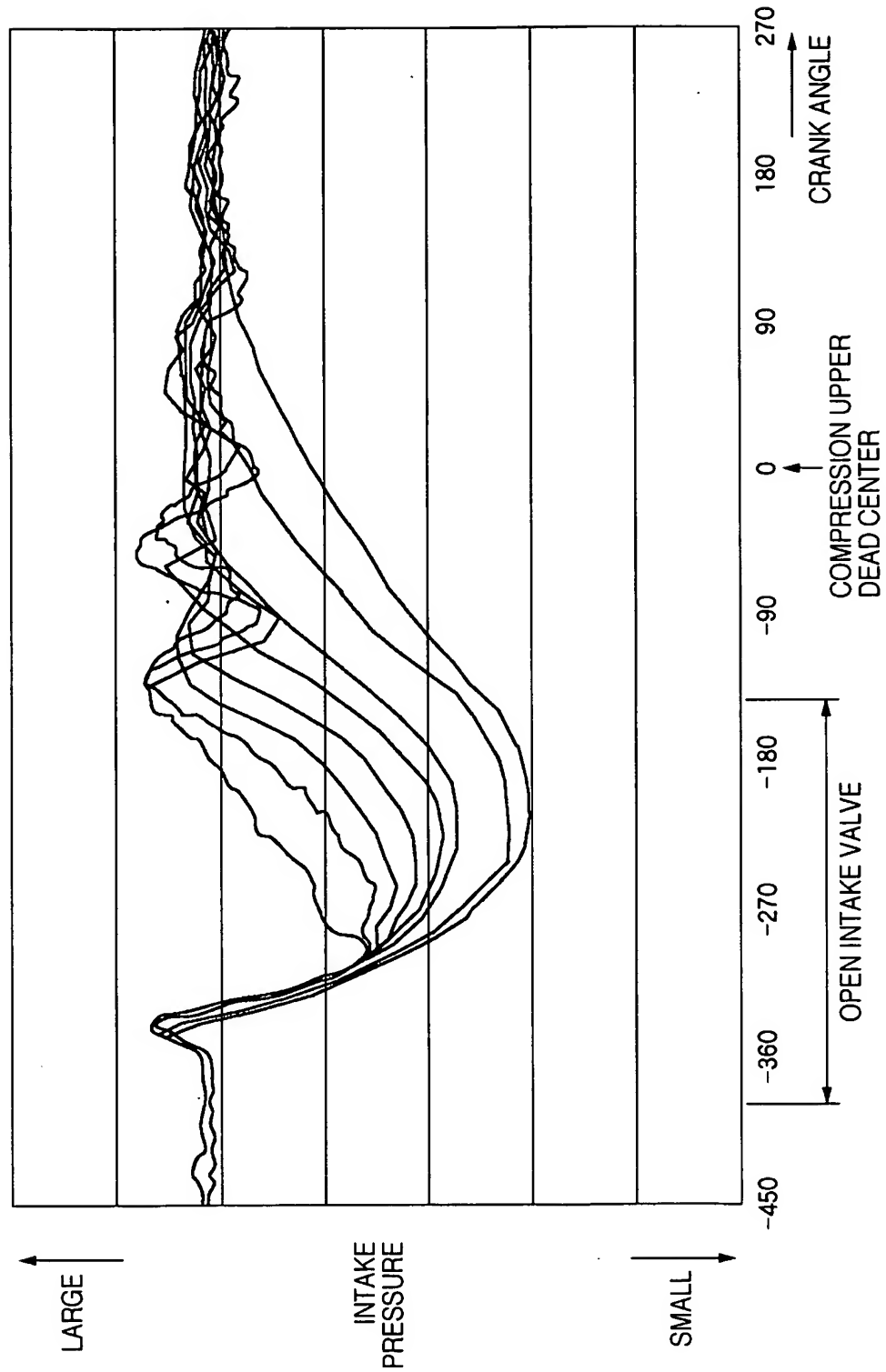
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FIG.2



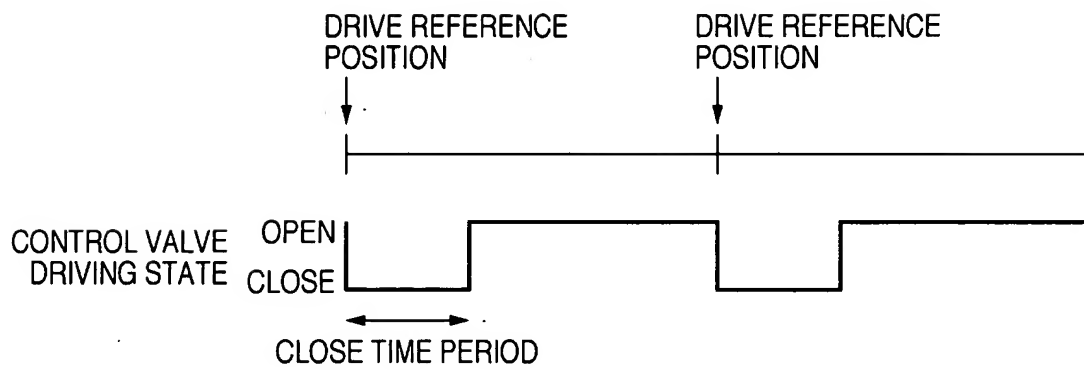
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FIG.3



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FIG.4



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FIG.5

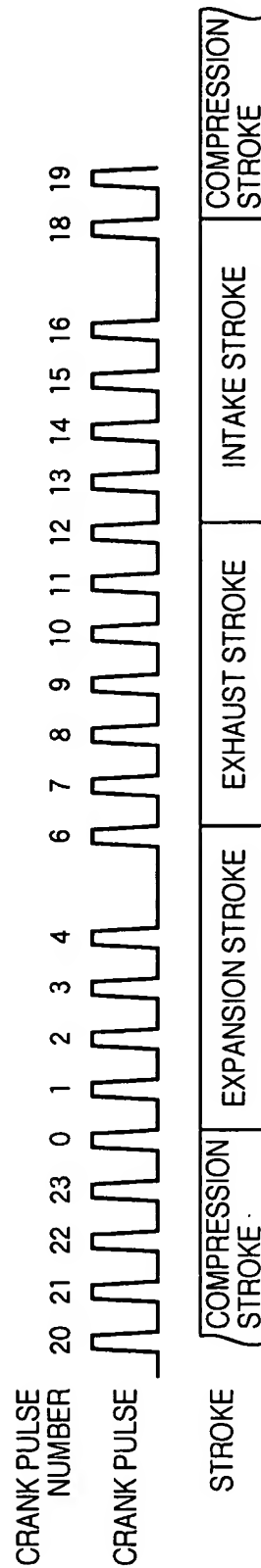


FIG.6

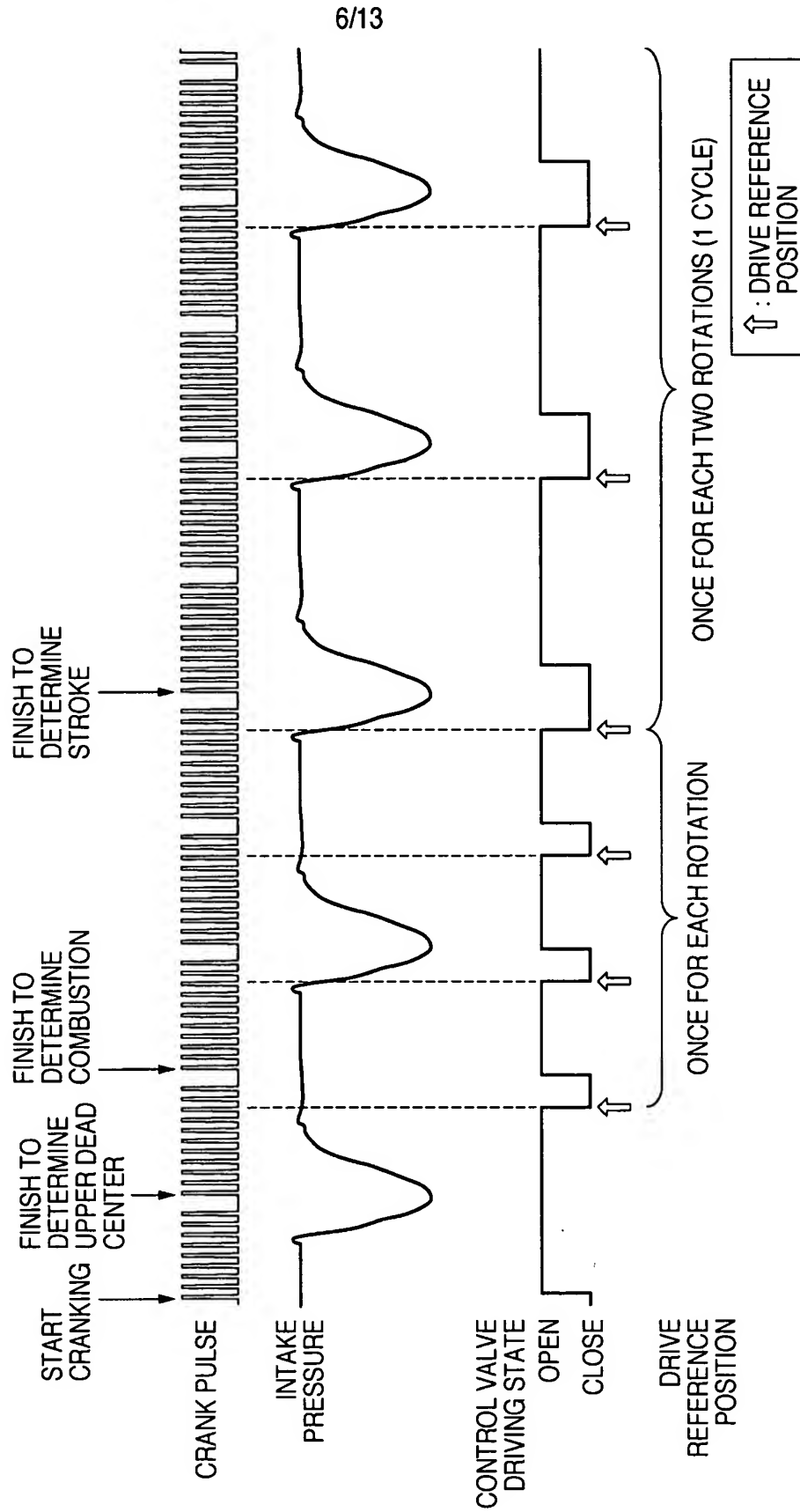


FIG.7

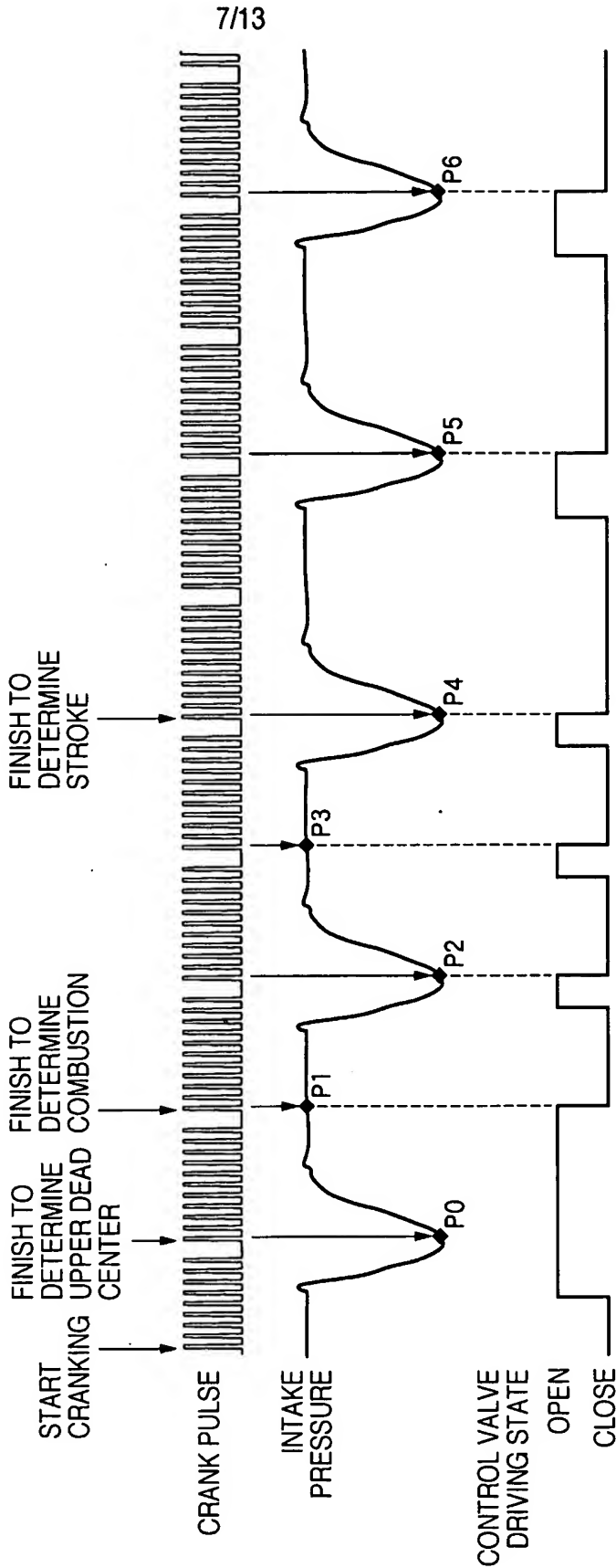


FIG.8

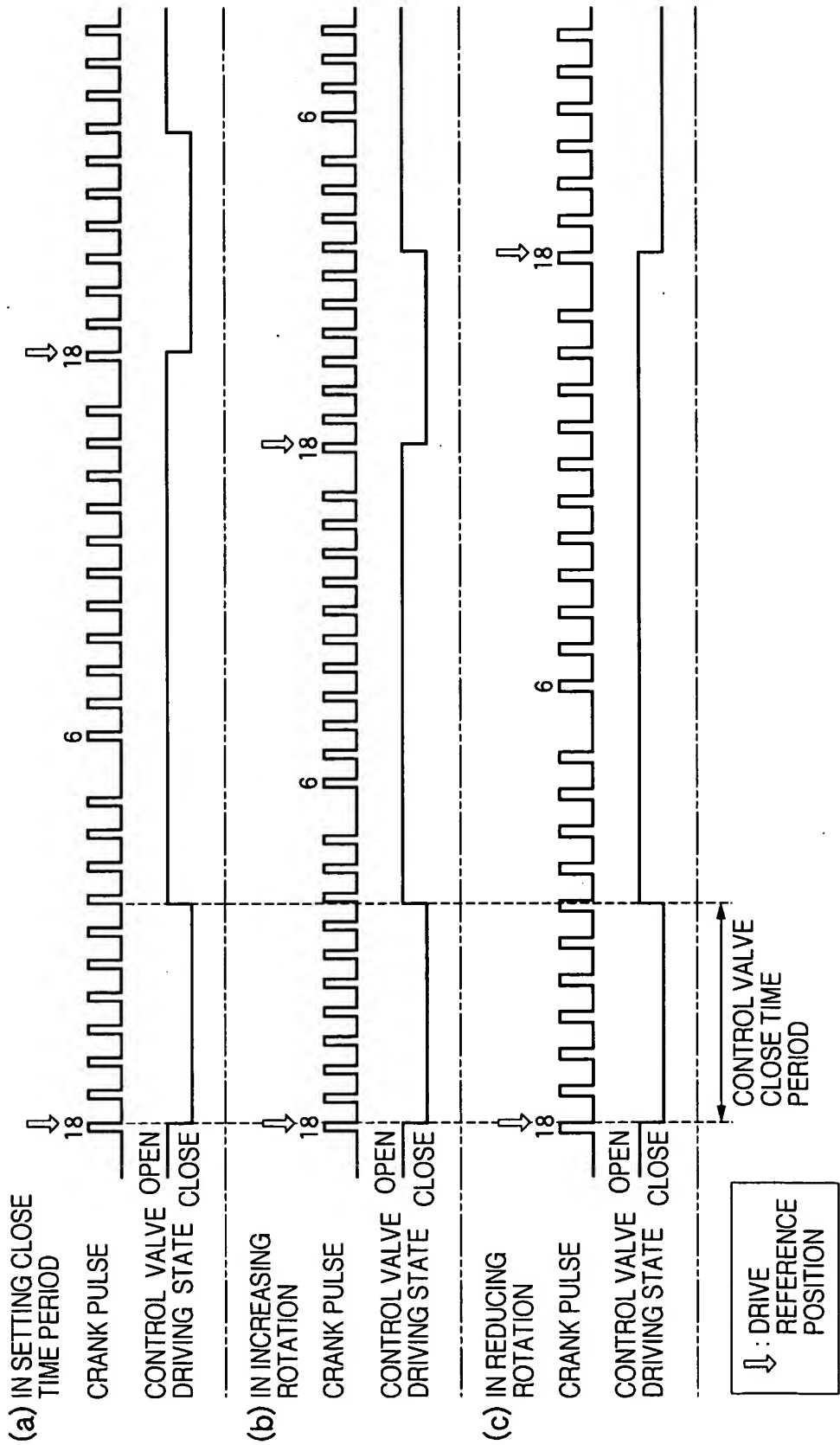
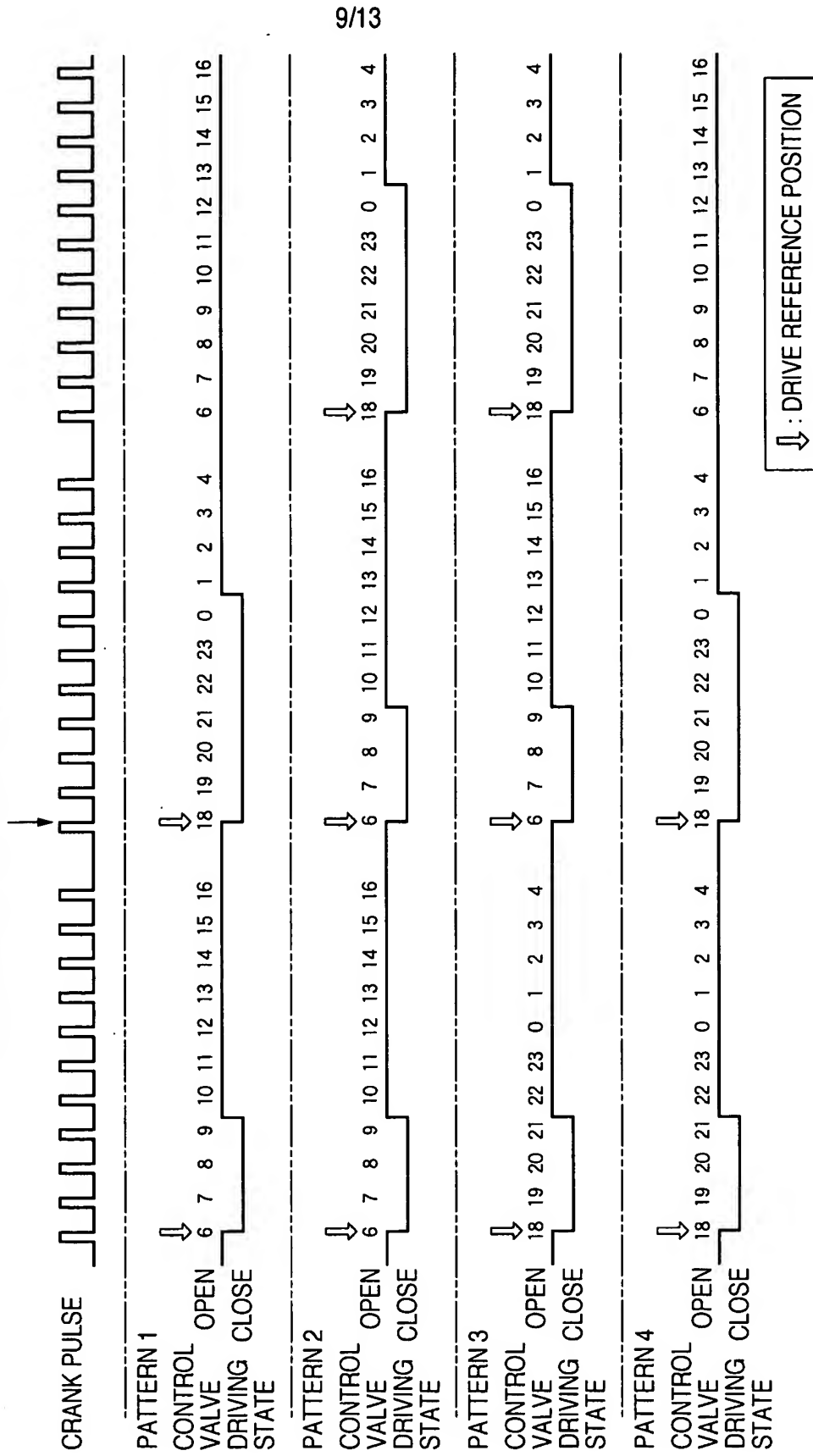


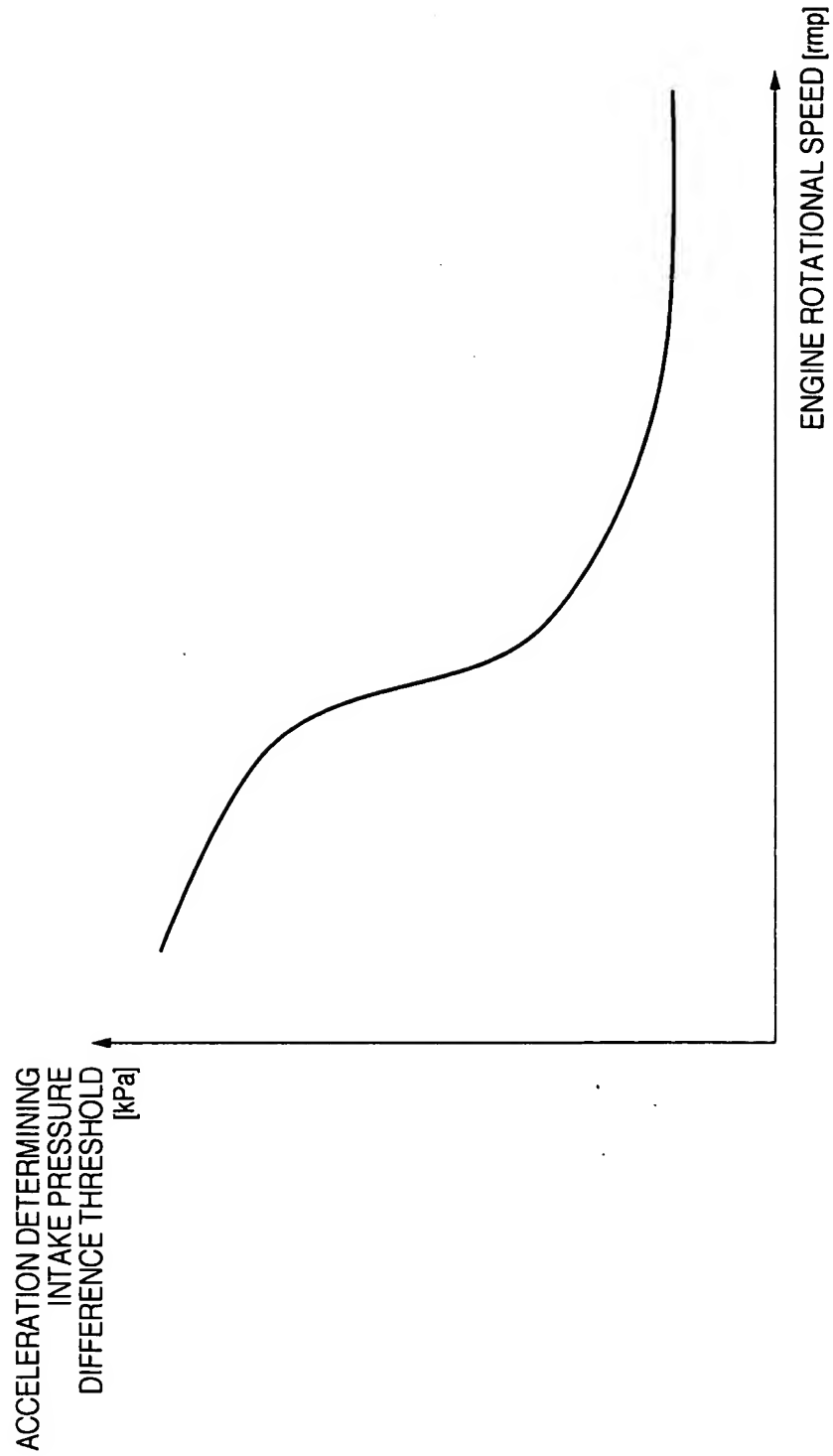
FIG.9

TIMING OF FINISHING TO DETERMINE STROKE



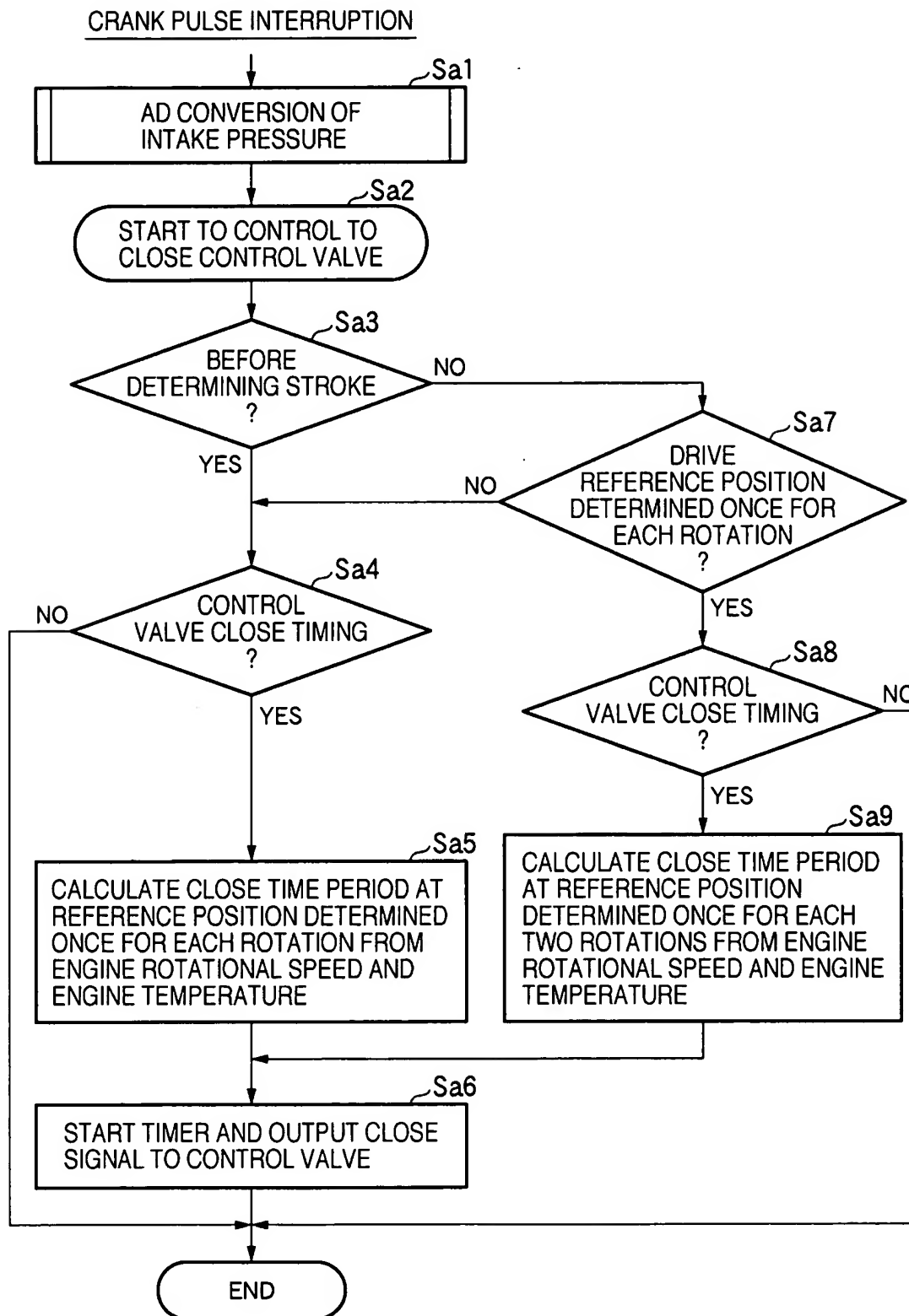
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FIG.10



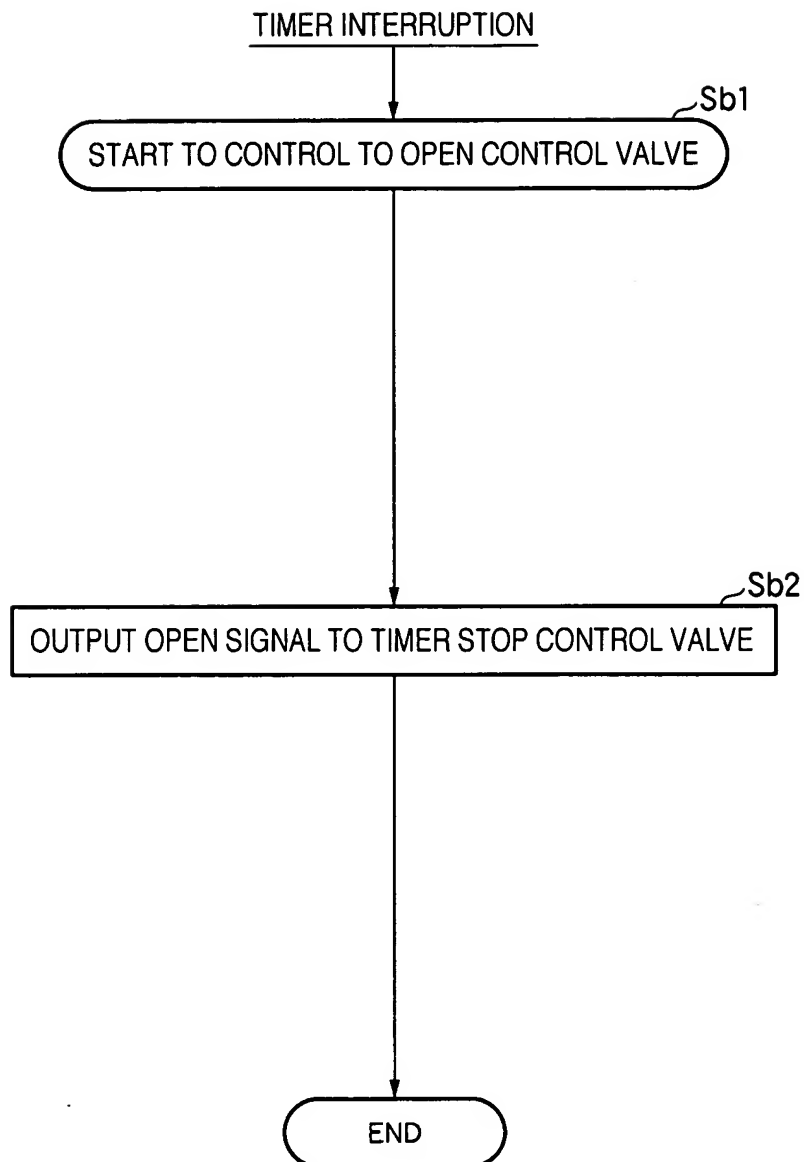
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FIG.11



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FIG.12



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FIG.13

